

KOMATSU

HD325-7R

HD
325

HORSEPOWER

Gross: 386 kW 518 HP/2000 min⁻¹

Net: 371 kW 498 HP/2000 min⁻¹

MAXIMUM PAYLOAD

36.5 metric tons

BODY CAPACITY (Heaped 2:1, SAE)

24 m³



Photos may include optional equipment.

WALK-AROUND





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PERFORMANCE FEATURES

- High Performance Komatsu SAA6D140E-5 Engine
- Mode Selection System Automatic Idling Setting System
- Automatic Retard Speed Control (ARSC) (Optional)
- K-ATOMiCS with "Skip-Shift" Function
- Small Turning Radius
- Automatic Spin Regulator (ASR) (Optional)
- Long Wheelbase and Wide Tread
- Payload Meter (PLM)
- Fully Hydraulic Controlled Wet Multiple-Disc Brakes and Retarder
- Large Body

OPERATOR ENVIRONMENT

- Ergonomically Designed Cab Easy-to-See Instrument Panel
- Viscous Cab Mounts Built-in ROPS/FOPS Cab
- Supplementary Steering and Secondary Brake
- Hydropneumatic Suspension for All Terrains
- Three-Mode Automatic Hydropneumatic Suspension
- Electronic Hoist Control System

RELIABILITY

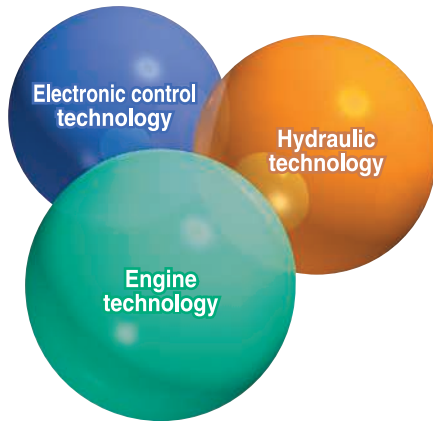
- Komatsu Components High-Rigidity Frame
- Robust Dump Body Design Reliable Hydraulic System
- Protection Functions Supported by Electronic Control
- Sealed Connectors Lead-Free Radiator
- Flat Face-to-Face O-ring Seals Brake Cooling Oil Recovery Tank

EASY MAINTENANCE

- Advanced Monitoring System
- Wet Multiple-Disc Brakes and Fully Hydraulic Controlled Braking Systems
- Centralized Arrangement of Filters Disc Wheels (Flange Type Rims)
- Extended Oil Change Intervals Electric Circuit Breaker
- Centralized Greasing Points (Optional)

PERFORMANCE FEATURES

Komatsu Technology



Komatsu develops and produces all major components, such as engines, electronics and hydraulic components, in house. With this "Komatsu Technology," and adding customer feedback, Komatsu is achieving great advancements in technology.

To achieve both high levels of productivity and economical performance, Komatsu has developed the main components with a total control system.

The result is a new generation of high performance and environment friendly machines.

High Performance Komatsu SAA6D140E-5 Engine

Powerful turbocharged and air-to-air aftercooled Komatsu SAA6D140E-5 engine provides 371 kW 498 HP (Net). This engine realizes high power in low fuel consumption with Common Rail Injection system (CRI), and thus it delivers higher travel speeds with high horsepower. This engine is EPA Tier 2 and EU Stage 2 emissions equivalent. Also high torque at low speed, impressive acceleration, and low fuel consumption ensure maximum productivity.

Mode Selection System

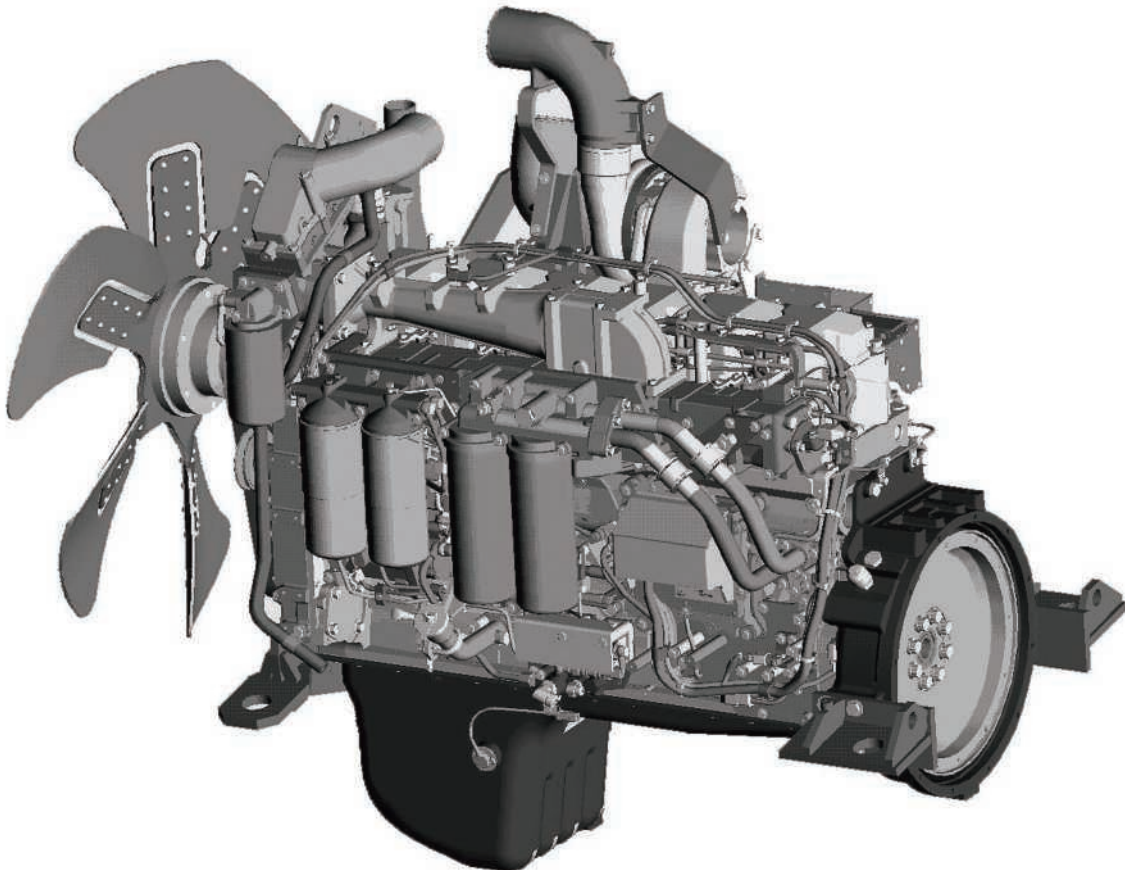
The system allows selection of the appropriate mode between two modes <Power mode > or <Economy mode> according to each working condition. The mode is easily selected with a switch in the operator's cab.

Power mode

Great productivity can be attained by taking full advantage of high output power. It is appropriate for job sites where larger production uphill-hauling is required.

Economy mode (Variable horsepower control)

The engine power automatically changes depending on loaded or unloaded conditions always to use an optimum speed gear. It is appropriate for light work on flat ground.



Automatic Idling Setting System

This system facilitates quick engine warm-up and cab cooling/warming. When setting the system ON, engine idle speed is kept at 945 min⁻¹ when coolant temperature is 50°C or lower. Speed automatically returns to 750 min⁻¹ when coolant temperature reaches 50°C.



Automatic Retard Speed Control (ARSC) (Optional)

ARSC allows the operator to simply set the downhill travel speed and go down slopes at a constant speed. As a result, the operator can concentrate on steering. The speed can be set at increments of **1 km/h** 0.6 MPH per click (**±5 km/h** 3.1 MPH of setting speed adjustment) to match the optimum speed for the slope. Also, since the retarder cooling oil temperature is always monitored, the speed is automatically lowered.



7-Speed, Fully Automatic K-ATOMiCS Transmission

The K-ATOMiCS (Komatsu Advanced Transmission with Optimum Modulation Control System) automatically selects the optimum gear according to vehicle speed, engine speed and the shift position you've chosen. The result: the best gear for any driving situation.

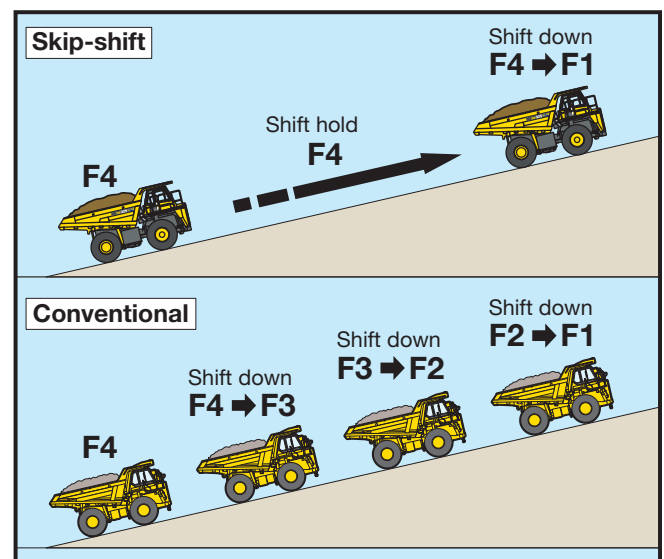


K-ATOMiCS with "Skip-Shift" Function

An electronically controlled valve is provided for each clutch pack in the transmission for independent clutch engagement/disengagement. It enables an ideal change in clutch modulation pressure and torque cut-off timing in response to travel conditions. This system and newly added "skip-shift" function ensure smooth shifting and responsive acceleration.

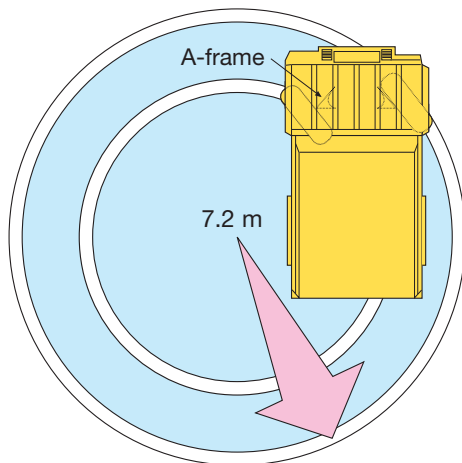
"Skip-shift" function

Optimum travel speed automatically selected in response to angle of ascent. Reduced frequency of downshift and smoother operation are provided.



Small Turning Radius

The MacPherson strut type front suspension has a special A-frame between each wheel and the main frame. The wider space created between the front wheels and the main frame 7.2 m increases the turning angle of the wheels. The larger this turning angle, the smaller the turning radius of the truck.



Automatic Spin Regulator (ASR) (Optional)

ASR automatically prevents the rear tires on either side from slipping on soft ground for optimal traction.

Long Wheelbase and Wide Tread

With an extra-long wheelbase, a wide tread and an exceptionally low center of gravity, the HD325-7R hauls the load at higher speed for greater productivity, and delivers superior driving comfort over rough terrain.

Payload Meter (PLM)

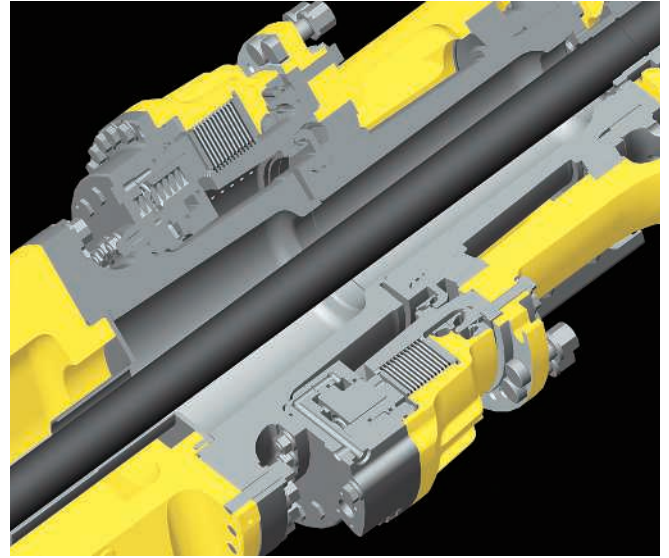
PLM allows the production volume and the working conditions on the dump truck to be analyzed and controlled directly via a personal computer. And also the loadage is indicated with the outside lamp. The system can store up to 2900 working cycles.



Fully Hydraulic Controlled Wet Multiple-Disc Brakes and Retarder

Wet multiple-disc brakes ensure highly reliable and stable brake performance. The large-capacity, continuously cooled, wet multiple-disc brakes also function as a highly responsive retarder which gives the operator greater confidence at higher speeds when travelling downhill.

- Retarder Absorbing Capacity
(continuous descent): 662 kW 887 HP
- Brake Surface Area (rear): 50847 cm²



Large Body

A wide target area makes for easy loading with minimal soil spillage and more efficient hauling. The V-shape design also increases structural strength, and provides excellent load stability.



OPERATOR ENVIRONMENT

Ergonomically Designed Cab

The ergonomically designed operator's compartment makes it very easy and comfortable for the operator to use all the controls. The result is more confident operation and greater productivity.



Wide, Spacious Cab with Excellent Visibility

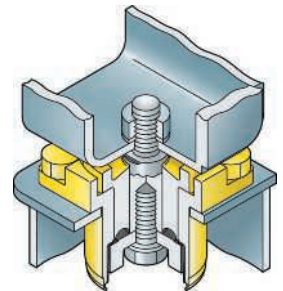
Wide windows in the front, side and back, plus plenty of space in the richly upholstered interior, provide quiet, comfortable environment from which to see and control every aspect of operation. Front under view mirrors and side under view mirrors have been added to improve safety.

Easy-to-See Instrument Panel

The instrument panel makes it easy to monitor critical machine functions. In addition, a caution light warns the operator of any problems that may occur. Problems are recorded in the monitor and indicated as service codes. This makes the machine user friendly and easy to service.

Viscous Cab Mounts

Viscous mounts reduce the noise transmitted to the cab and achieve a quiet 77 dB(A) noise level.



Ideal Driving Position Settings

The 5-way adjustable operator seat and the tilt-telescopic steering column provide an optimum driving posture, for increased driving comfort and more control over machine operation. The suspension seat dampens vibrations transmitted from the machine and reduces operator fatigue as well as holding the operator securely to assure confident operation. 78 mm width seat belt is provided as standard equipment.



Built-in ROPS/FOPS Cab

These structures conform to ISO 3471 ROPS standard, and ISO 3449 FOPS standard.



Supplementary Steering and Secondary Brake

Supplementary steering and secondary brakes are standard features.

Steering: ISO 5010, SAE J1511

Brakes: ISO 3450

If there should be a failure in the foot brake, the parking brake and front disc brakes are activated as a pedal operated secondary brake. In addition, when hydraulic pressure drops below the rated level, the parking brake is automatically actuated.



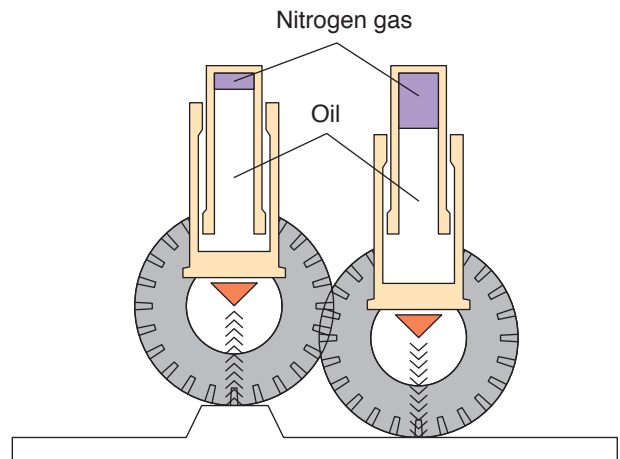
Supplementary steering switch



Secondary Brake

Hydropneumatic Suspension for All Terrains

The hydropneumatic suspension assures a comfortable ride even over rough terrain and ensures maximum productivity and operator confidence.



Three-Mode Automatic Hydropneumatic Suspension

Suspension mode is automatically switched to one of three stages (soft, medium and hard) according to load and operating conditions, for a more comfortable and stable ride.

Electronic Hoist Control System

The low effort lever makes dumping easy. A positioning sensor is installed for dump body control which significantly reduces the shock made by the lowering of the dump body.



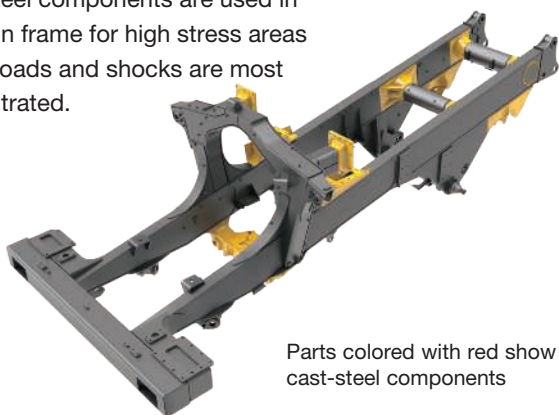
RELIABILITY

Komatsu Components

Komatsu manufactures the engine, torque converter, transmission, hydraulic units, and electrical parts on this dump truck. Komatsu dump trucks are manufactured with an integrated production system under strict quality control system guidelines.

High-Rigidity Frame

Cast-steel components are used in the main frame for high stress areas where loads and shocks are most concentrated.



Robust Dump Body Design

The body is built of 130 kg/mm² 184900 PSI wear-resistant high-tensile steel with a Brinell hardness of 400. The V-shape design also increases structural strength. The side and bottom plates of the dump section are reinforced with ribs for added strength.

Reliable Hydraulic System

The oil cooler is installed underneath of the radiator, improving the reliability of the hydraulic system during sudden temperature rises. Further, in addition to the main filter, a 25 micron line filter is at the entrance to the transmission control valve. This system helps to prevent secondary faults.

Protection Functions Supported by Electronic Control

Item	Function
Downshift inhibitor	Even if the driver downshifts accidentally, a speed appropriate to the current gear is automatically set, preventing over-runs.
Over-run inhibitor	When descending grades, if the vehicle's speed surpasses the maximum for the current gear, the rear brakes automatically operate, preventing over-runs.
Reverse inhibitor	The vehicle is prevented from moving backward when operating the body.
Forward/Reverse shift inhibitor	This device makes it impossible to shift from forward to reverse when the vehicle's speed surpasses 4 km/hour.
Anti-hunting system	When running near a shift point, smooth automatic shifting takes place.
Neutral safety	The engine is prevented from starting when the shift lever is not in neutral.

Sealed Connectors

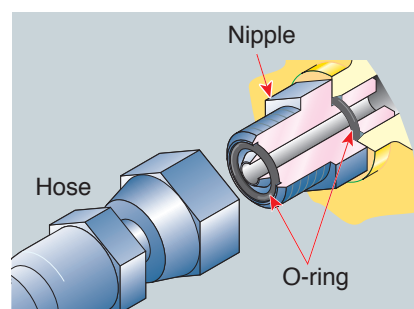
Main harnesses and controller connectors are equipped with sealed connectors providing high reliability, water resistance and dust resistance.



Lead-Free Radiator

In addition to compliance with emission regulations, a lead-free aluminum core is used for the radiator to meet global environmental requirements.

Flat Face-to-Face O-ring Seals



Flat face-to-face O-ring seals are used to securely seal all hydraulic hose connections and to prevent oil leakage.

Brake Cooling Oil Recovery Tank

To protect the environment, a tank is installed to recover brake cooling oil in the event of brake floating seal leakage.



EASY MAINTENANCE

Advanced Monitoring System

The Komatsu advanced monitoring system identifies maintenance items, reduces diagnostic times, indicates oil and filter replacement hours and displays abnormality codes. This monitor system helps to maximize machine production time.



Wet Multiple-Disc Brakes and Fully Hydraulic Controlled Braking Systems

Wet multiple-disc brakes and fully hydraulic controlled braking systems realize lower maintenance costs and higher reliability. Wet disc brakes are fully sealed to keep contaminants out, reducing wear and maintenance. Brakes require no adjustments for wear, meaning even lower maintenance. Added reliability is designed into the braking system by the use of three independent hydraulic circuits providing hydraulic backup should one of the circuits fail. Fully hydraulic braking systems eliminate the air system so air bleeding is not required, and water condensation that can lead to contamination, corrosion and freezing is eliminated.

Centralized Arrangement of Filters

The filters are centralized so that they can be serviced easily.



Disc Wheels (Flange Type Rims)

Disc wheels (Flange type rims) provide easy removal/installation for the tires.



Extended Oil Change Intervals

In order to minimize operating costs, oil change intervals have been extended:

- Engine oil 500 hours
- Hydraulic oil 4000 hours

Electric Circuit Breaker

A circuit breaker is adopted in important electric circuits that should be restored in a short time when a problem occurs in the electrical system.



Centralized Greasing Points (Optional)

Greasing points are centralized at three locations, it enables to approach from ground level.

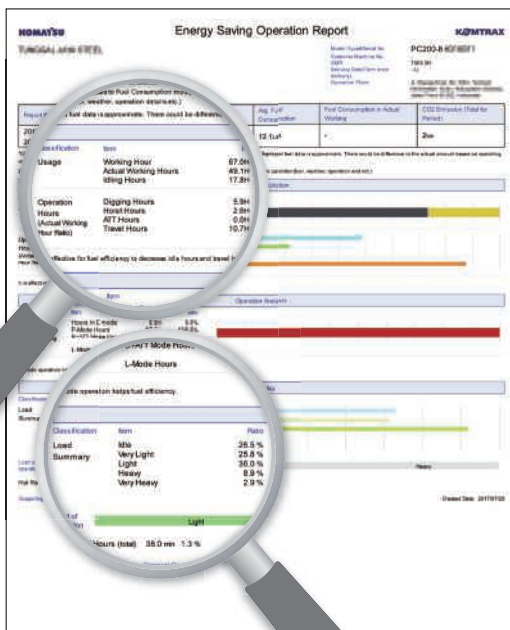


KOMTRAX

The Komatsu remote monitoring and management technology provides insightful data about your equipment and fleet in user-friendly format.

Energy Saving Operation Report

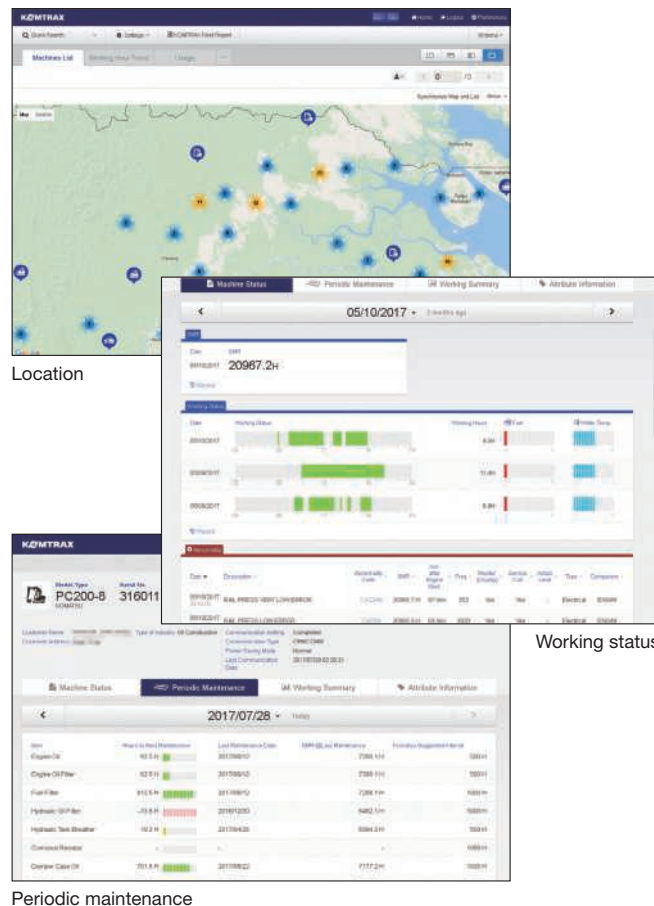
Komtrax delivers the energy-saving operation report based on the operating information such as fuel consumption, load summary and idling time, which helps you efficiently run a business.



This report image is an example of hydraulic excavator

Equipment Management Support

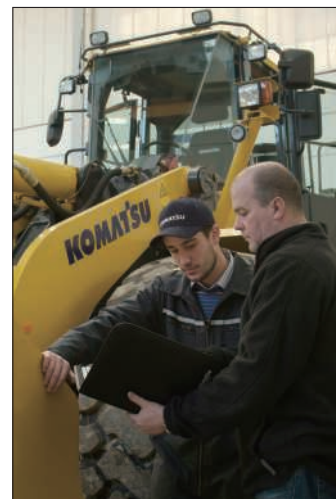
Through the web application, a variety of search parameters are available to quickly find information about specific machines based on key factors. Moreover, Komtrax finds out machines with problems from your fleet and shows you through an optimal interface.



The report contents and data depend on the machine model.

Optimal Strategy for Efficient Work

The detailed information that Komtrax puts at your fingertips helps you manage your fleet conveniently on the web anytime, anywhere. It gives you the power to make better daily and long-term strategic decisions.



KOMATSU TOTAL SUPPORT**Komatsu Total Support**

To keep your machine available and minimize operation cost when you need it, Komatsu Distributor is ready to provide variety of support before and after procuring the machine.

Fleet recommendation

Komatsu Distributor can study the customer's job site and provide the most optimum fleet recommendation with detailed information to meet all of your application needs when you are considering to buy new machines or replace the existing ones from Komatsu.

**Product support**

Komatsu Distributor gives the proactive support and secures the quality of the machinery that will be delivered.

Parts availability

Komatsu Distributor is available for emergency inquiry by the customers for genuine, quality guaranteed Komatsu parts.

Technical support

Komatsu product support service (Technical support) are designed to help customer. Komatsu Distributor offers a variety of effective services how much Komatsu is dedicated to the maintenance and support of Komatsu machine.

- Preventive Maintenance (PM) clinic
- Oil & Wear analysis program

Repair & maintenance service

Komatsu Distributor offers quality repair and maintenance service to the customer, utilizing and promoting Komatsu developed programs.

Komatsu Reman (Remanufactured) components

Komatsu Reman products are the result of the implementation of the Komatsu global policy which establishes and agrees to reduce the owning, operating and total Life Cycle Costs (LCC) to Komatsu's customer through high quality, prompt delivery and competitively priced in own remanufactured products (QDC).



SPECIFICATIONS



ENGINE

Model	Komatsu SAA6D140E-5
Type	Water-cooled, 4-cycle
Aspiration	Turbo-charged, air-to-air after-cooled
Number of cylinders	6
Bore x stroke	140 mm x 165 mm
Piston displacement	15.24 L
Horsepower	
SAE J1995	Gross 386 kW 518 HP
ISO 14396	386 kW 518 HP
ISO 9249 / SAE J1349	Net 371 kW 498 HP
Rated rpm	2000 min ⁻¹
Fan drive type	Mechanical
Maximum torque	2167 N·m 221 kgf·m
Fuel system	Direct injection
Governor	Electronically controlled
Lubrication system	
Method	Gear pump, force-lubrication
Filter	Full-flow type
Air cleaner	Dry type with double elements and pre-cleaner, plus dust indicator
EPA Tier 2 and EU Stage 2 emissions equivalent	



TRANSMISSION

Torque converter	3 elements, 1 stage, 2 phase
Transmission	Full-automatic, planetary type
Speed range	7 speeds forward and 1 reverse
Lockup clutch	Wet, single-disc clutch
Forward	Torque converter drive in 1st gear, direct drive in 1st lockup and all higher gears
Reverse	Torque converter drive
Shift control	Electronic shift control with automatic clutch modulation in all gear
Maximum travel speed	56 km/h



AXLES

Rear Axle	Full-floating
Final drive type	Planetary gear
Ratios:	
Differential	3.125
Planetary	4.737



SUSPENSION SYSTEM

Independent, hydropneumatic suspension cylinder with fixed throttle to dampen vibration.	
Effective cylinder stroke (front suspension)	250 mm
Rear axle oscillation:	
Oil stopper	6.8°
Mechanical stopper	8.1°



STEERING SYSTEM

Type	Fully hydraulic power steering with two double-acting cylinders
Supplementary steering	Manual control (meets ISO 5010 and SAE J1511)
Minimum turning radius	7.2 m
Maximum steering angle	43°



CAB

Dimensions comply with ISO 3471 ROPS (Roll-Over Protective Structure) standard, and ISO 3449 FOPS standard.



MAIN FRAME

Type	Box-sectioned structure
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BRAKES

Brakes meet ISO 3450 standard.

Service brakes:

Front	Fully hydraulic control, caliper disc type
Rear	Fully hydraulic, oil-cooled, multiple-disc type
Parking brake	Spring applied, caliper disc type
Retarder	Oil-cooled, multiple-disc rear brakes act as retarder.
Secondary brake	Manual pedal operation
When hydraulic pressure drops below the rated level, parking brake is automatically actuated.	

Brake surface

Front	968 cm ²
Rear	50847 cm ²



BODY

Capacity:

Struck	18 m ³
Heaped (2:1, SAE)	24 m ³
Payload, maximum	36.5 metric tons
Material	130 kg/mm ² high-tensile-strength steel

Structure V-shape body

Material thickness:

Bottom	19 mm
Front	12 mm
Sides	9 mm

Target area

(inside length x width) 5500 mm x 3380 mm

Dumping angle 48°

Height at full dump 7925 mm

Heating Exhaust heating



HYDRAULIC SYSTEM

Hoist cylinder	Twin, 2 stage telescopic type
Relief pressure	20.6 MPa 210 kgf/cm ²
Hoist time	10 sec



WEIGHT (APPROXIMATE)

Empty weight	31650 kg
Gross vehicle weight with 36.5 metric ton payload	68230 kg
Max. gross vehicle weight	69280 kg
Not to exceed max. gross vehicle weight, including options, fuel and payload.	
Weight distribution:	
Empty: Front axle	51.7%
Rear axle	48.3%
Loaded: Front axle	33%
Rear axle	67%



TIRES

Standard tire	18.00-33-32 PR
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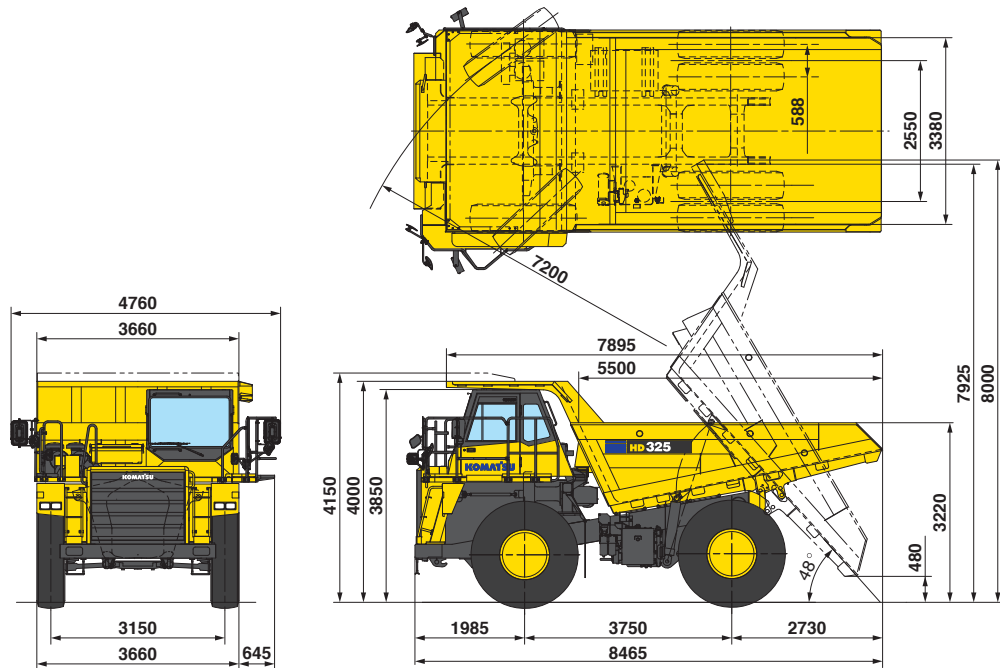
SERVICE REFILL CAPACITIES

Fuel tank	484 L
Engine oil	50 L
Torque converter, transmission and retarder cooling	90 L
Differential	45 L
Final drives (total)	30 L
Hydraulic system	129 L
Suspension (total)	44.2 L



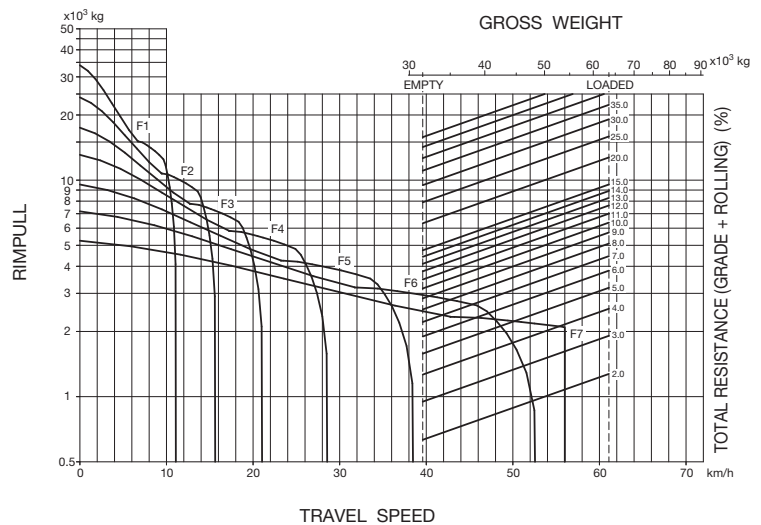
DIMENSIONS

Unit: mm



TRAVEL PERFORMANCE

To determine travel performance: Read from gross weight down to the percent of total resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable speed range, then down to maximum speed. Usable rimpull depends upon traction available and weight on drive wheels.

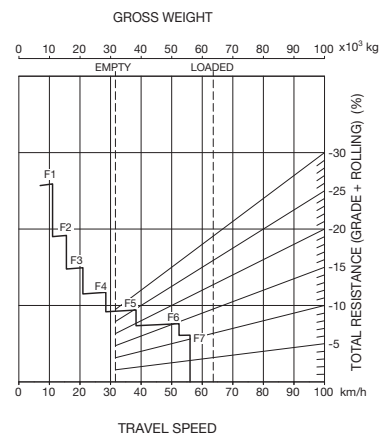
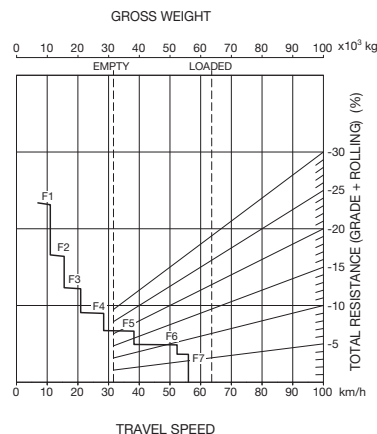


BRAKE PERFORMANCE

To determine brake performance: These curves are provided to establish the maximum speed and gearshift position for safer descents on roads with a given distance. Read from gross weight down to the percent of total resistance. From this weight resistance point, read horizontally to the curve with the highest obtainable speed range, then down to maximum descent speed the brakes can safely handle without exceeding cooling capacity.

Grade distance: Continuous Descent

Grade distance: 450 m





STANDARD EQUIPMENT

ENGINE:

- Alternator, 75 A
- Automatic Idling Setting System
- Engine, Komatsu SAA6D140E-5
- Maintenance free batteries, 2 x 12 V
- Mode selection system
- Starting motor, 1 x 11.0 kW

CAB:

- Air conditioner
- Ashtray
- Cigarette lighter
- Cup holder
- Electronic dump control system
- Electronic maintenance display/monitoring system
- Laminated glass, front
- Operator seat, reclining, suspension type
- Passenger seat with retractable seat belt
- Power window (L.H.)
- Power window (R.H.)
- ROPS cab with FOPS, sound suppression type
- Seat belt, for operator seat, 50 mm width, retractable, 3 point

- Space for lunch box
- Steering wheel, tilt and telescopic
- Sunvisor
- Two doors, left and right
- Windshield washer and wiper (with intermittent feature)

LIGHTING SYSTEM:

- Back-up light
- Hazard lights
- Headlights with dimmer switch
- Indicator, stop and tail lights

GUARD AND COVERS:

- Drive shaft guard (front and rear)
- Engine side covers
- Engine under guard
- Exhaust thermal guard
- Fire protective covers
- Transmission under guard

SAFETY EQUIPMENT:

- Alarm, backup
- Coolant temperature alarm and light
- Front brake cut-off system

- Fuel quick charge
- Hand rails for platform
- Horn, electric
- Ladders, left and right hand sides
- Overrun warning system
- PLM
- PM service connectors
- Rear view camera and monitor
- Rearview mirrors and underview mirrors
- Supplementary steering
- Supplementary steering, automatic

OTHER:

- Electric circuit breaker, 24 V
- Mud guard
- Three-mode hydropneumatic suspension
- Vandalism protection

TIRES:

- 18.00-33-32 PR



OPTIONAL EQUIPMENT

CAB:

- Radio, AM/FM
- Radio, AM/FM with cassette

BODY:

- Body liners
- Platform guard, right hand side
- Rock body
- Spill guard, 150 mm
- Spill guard, 250 mm
- Upper side extension, 200 mm
- Without body heating (with muffler)

LIGHTING SYSTEM:

- Fog lights
- Work light, R.H. and L.H. sides

SAFETY:

- ARSC
- ASR
- Dump position alarm and warning light
- Stairway

ARRANGEMENT:

- Batteries for cold area arrangement
- Sandy and dusty area arrangement

OTHER:

- Battery disconnect switch
- Centralized greasing
- Gas spring for engine hood
- Komtrax
- Tool kit

TIRES:

- 18.00 - 33
- 18.00 R33

Standard equipment may vary for each country, and this specification sheet may contain attachments and optional equipment that are not available in your area. Please consult your Komatsu distributor for detailed information.

<https://www.komatsu.jp/en>

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