# Takeuchi

# TL250

# **Specifications**

#### **OPERATING PERFORMANCE**

Operating Weight	Canopy	11,630 lb (5,275 kg)
Standard Machine with Bucket	Cab	11,905 lb (5,400 kg)
Tipping Load		7,496 lb (3,400 kg)
Rated Operating Capacity, SAE J818*		2,624 lb (1,190 kg)
Operating Load at 50% of Tipping Load		3,748 lb (1,700 kg)
Rated Op Capacity, Opt. Counterweight		2,900 lb (1,315 kg)
Bucket Breakout Force		8,692 lb (3,925 kg)
Lift Arm Breakout Force		8,549 lb (3,877 kg)
Traction Force		13,770 lb (6,245 kg)
Capacity SAE Heaped, (Optional Bucket)		$24 \text{ cu ft } (0.70 \text{ m}^3)$
Cycle Time		

Cycle Time
Raise Full Load
Lower No Load
2.8 Seconds
Dump Full Load
3.1 Seconds
Curl No Load
2.3 Seconds

## **ENGINE**

Make/Model	Kubota/V3800DI-Turbo
Cylinders/Displacement	4/230 cu in (3.8 L)
Horsepower Gross (SAE J1995)	98 hp (73.1 Kw)
Horsepower Net (SAE J1349)	92 hp (68.6 Kw)
Rated Engine Speed	2600 rpm
Maximum Torque	231 ft-lb @ 1600 rpm (313 Nm)
Engine Lubrication	14 qt (13.2 L)
Cooling System	17.4 qt (16.5 L)
Fuel Tank Capacity	28.5 gal (108 L)
Fuel Consumption (65% of Full Load)	3.7 gal/hr (14 L/hr)
Electrical System	12 volts/80 amps

#### **UNDERCARRIAGE**

Traction Drive Type	Hydrostatic Drive S	ystem with Double Reduction	on Planetary Final Drive
Parking Brake	Spring Applied, Hy	draulically Released, Mult	iple Wet Friction Disc
Track Roller Type Larg	e, Outside Running, Po	ermanently Sealed Rollers w	vith Material Face Seals
Track Rollers			5 per side
Track Width		17	7.7 in (450 mm)
Track Ground Contact	Length	62.9	in (1,598 mm)
Ground Pressure		Canopy 4.7 psi	Cab 4.8 psi
Maximum Travel Spee	d		222 1.0 poi

 $\begin{array}{ccc} \text{Low} & & 4.8 \text{ mph } (7.8 \text{ km/hr}) \\ \text{High} & & 7.5 \text{ mph } (12.0 \text{ km/hr}) \end{array}$ 

# **HYDRAULIC SYSTEM**

Hydraulic Reservoir Capacity	15.9 gal (60 L)
Hydraulic System Capacity	25.1 gal (95 L)
Auxiliary Flow	23.4 gal/min (88.7 L/min)
Auxiliary Flow - Optional High Flow	40 gal/min (152 L/min)
Auxiliary Hydraulic Pressure	3.000 psi (20.6 mpa)



#### **WORKING DIMENSIONS**

A. Overall Operating Height

B. Maximum Lift Height to Bucket Pin

C. Dump Height Fully Raised

D. Dump Reach Fully Raised

E. Clearance Circle without Bucket

F. Clearance Circle with Bucket

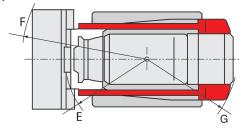
G. Clearance Circle Rear

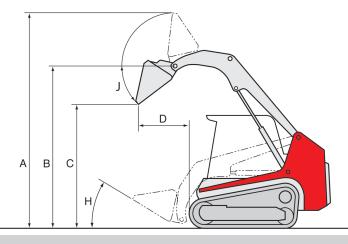
H. Maximum Bucket Rollback at Ground Level

J. Dump Angle Fully Raised

13 ft 11 in (4,245 mm) 10 ft 6 in (3,205 mm) 7 ft 11.7 in (2,430 mm) 3 ft 2.7 in (985 mm) 5 ft 1.4 in (1,560 mm) 7 ft 11.8 in (2,435 mm) 5 ft 9 in (1,755 mm)

30° 38.5 °





 $<sup>^\</sup>star\textsc{Operating}$  capacity of compact track loaders is rated according to SAE J818 at no more than 35% of the tipping load

#### **MACHINE DIMENSIONS**

A. Transport Length

B. Machine Length

C. Track Ground Contact Length

D. Overall Height

E. Overall Width without Bucket

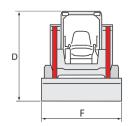
F. Recommended Bucket Width

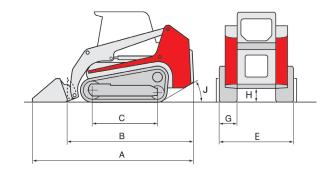
G. Track Width

H. Ground Clearance

J. Angle of Departure

13 ft 3 in (4,038 mm) 10 ft 3.4 in (3,135 mm) 5 ft 2.7 in (1,595 mm) 7 ft 7 in (2,320 mm) 6 ft 1.2 in (1,860 mm) 80 in (2,032 mm) 17.7 in (450 mm) 13.5 in (345 mm)





- - Standard
- Optional
- Hydraulic Self Leveling Allows for Easy Operation and Load Positioning
- High Flow Auxiliary Hydraulics 40 gal/min

#### **WORKING EQUIPMENT**

- Radial Boom Design Provides High Strength and Fewer Wear Points for Reduced Maintenance and Associated Costs
- Powerful Breakout and Tractive Forces Equal Greater Productivity
- ♦ Mechanical Bucket and Quick Coupler
- Hydraulic Bucket Quick Coupler
- ○80" HD Smooth Lip Dirt Bucket (14 ft³)
- ○80" HD Dirt Bucket with (7) Teeth (14 ft³)
- ○8' Six Way Dozer Blade
- OHD 48" Pallet Forks and Frame
- Counterweight Kit (575 lbs)

#### **OPERATOR'S STATION**

- ♦ Tilt-up Operator Station for Outstanding Service Access
- ♦ Low Effort Pilot Operated Controls, Six Way Adjustable Suspension Seat and Rear Pivoting Seat Bar with Lintegrated Arm Rests Reduce Fatigue and Provide Outstanding Operator Comfort
- ♦ Retractable Seat Belt
- ♦ Spacious Operator's Compartment Provides ISO Certified ROPS/FOPS Protection for Added Peace of Mind
- Enclosed Cab with Air Conditioner, Heat, Defrost, Wiper, Push Button Float with Detent Position, Deluxe AM/FM/Mp3 Radio, Retractable Seat Belt, Front Glass with Cylinder Assisted Lift, and Hydraulic Bucket Quick Coupler
- ○3 in Seat Belt

# **Product Features**

#### **ENGINE**

- ♦ EPA Tier 3 Compliant Turbocharged Engine
- ♦ Automatic Fuel Bleed System
- ♦ Extended Life Coolant
- ♦ Dual Element Air Cleaner, with Standard Pre-Cleaner

### **ELECTRICAL**

- Enhanced Machine Monitoring System with Fuel, Coolant, and Temperature Gauges
- ♦ 12 volt System with 80 amp Alternator
- ♦ Halogen Work Lights, Front and Rear
- ♦ Engine Preheat
- ♦ Hour Meter
- ♦ Back-Up Alarm

## **UNDERCARRIAGE AND FRAME**

- Permanently Sealed, Steel Track Rollers with Extreme Duty, Precision Metal Face Seals
- All Welded Track Frame with Multiple Cross Members
   For Added Strength and Durability
- ♦ 2-Speed Travel is Standard Providing Outstanding Productivity
- 17.7 in. Rubber Track with Integrated Steel Cables and Forged Steel Inserts
- ♦ Grease Type Track Adjuster for Efficient Track Adjustment

## **HYDRAULIC**

- Cushioned Boom Cylinders
- ♦ Precise and Responsive Pilot Controls
- Electrohydraulic Push-Button and Proportional Control of Auxiliary Hydraulics with Standard Detent and Selectable One-Way Operation For Additional Attachment Control
- ♦ Standard Flat Face Coupler Body that Relieves Pressure in the Auxiliary Circuit Simplifying Attachment Installation
- 14-Pin Connector with Push Button Control for Operating Various Attachments